

WHAT IS CLAIMED IS:

1. A gradient copolymer comprising at least two monomers,
 - a) the first (M_1), the homopolymer of which corresponding to a T_{g1} of less than
5 20°C, representing at least 50% by weight of the total weight of the copolymer,
 - b) the second (M_2), the homopolymer of which corresponding to a T_{g2} of greater than
20°C, representing at most 50% by weight of the total weight of the copolymer,
at least one of the monomers being hydrophilic and representing at least 5% by weight
of the total weight of the copolymer,
- 10 said copolymer comprising at least one monomer M_i such that the probability of
encountering M_i in any standardized position x situated on the polymer chain is
nonzero.
- 15 2. The copolymer as claimed in claim 1, wherein T_{g1} is between -150 and 20°C.
3. The copolymer as claimed in claim 1, having an average masses of between
5000 g/mol and 1 000 000 g/mol and exhibiting a polydispersity index of between 1.1
and 2.5.
- 20 4. The copolymer as claimed in claim 1, wherein the hydrophilic monomer represents at
least 10% by weight of the total weight of the copolymer.
5. The copolymer as claimed in claim 1, wherein the hydrophilic monomer is selected
from the group consisting of:
25 - ethylenic carboxylic acids, acrylic acid, methacrylic acid, itaconic acid, fumaric
acid;
- acrylates and methacrylates of polyethylene glycol or of glycol which are or are
not substituted on their end functional group by alkyl, phosphate, phosphonate or
sulfonate groups;
30 - amides of unsaturated carboxylic acids, acrylamide, methacrylamide and their
N-substituted derivatives;

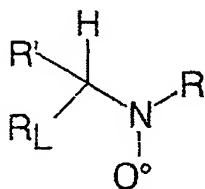
- aminoalkyl acrylates, methacrylates, aminoalkylmethacrylamides;;
- carboxylic anhydrides carrying a vinyl bond, maleic anhydride, fumaric anhydride;
- vinylamides, vinylpyrrolidone, vinylacetamide;
- vinylamines, such as vinylmorpholine, vinylamine; and
- vinylpyridine.

6. The copolymer as claimed in claim 1, wherein the monomer M_1 is selected from the group of monomers consisting of:

- linear or branched C_1 - C_{12} alkyl acrylates,
- polyethylene glycol acrylate polyethylene glycol (meth)acrylate,
- dienes, butadiene and isoprene.

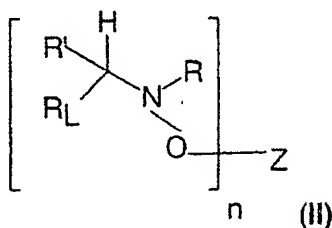
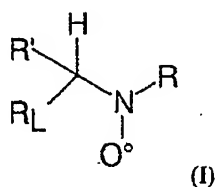
7. A process for producing a gradient copolymer comprising polymerizing by solution or bulk controlled radical polymerization, at a temperature of between 10 and 160°C, in the presence of a radical polymerization initiator and of an agent for controlling the polymerization, a mixture of monomers comprising at least two monomers, the first (M_1), the homopolymer of which corresponding to a T_{g1} of less than 20°C, representing at least 50% by weight of the total weight of the mixture, the second (M_2), the homopolymer of which corresponding to a T_{g2} of greater than 20°C, representing at most 50% by weight of the total weight of the mixture, at least one of the monomers having to be hydrophilic and represent at least 5% by weight of the total weight of the mixture.

8. The process as claimed in claim 7, wherein the agent for controlling the polymerization is a nitroxide of general formula:



- where R' and R, which are identical or different and which are optionally connected so as to form a ring, are alkyl groups having between 1 and 40 carbon atoms which are optionally substituted by hydroxyl, alkoxy or amino groups; preferably, R and R' are tert-butyl groups;
- and where R_L is a monovalent group with a molar mass of greater than 16 g/mol which can be a phosphorus group or an aromatic group.

9. The process as claimed in claim 7, wherein the polymerization initiator and the control agent are advantageously replaced by a mixture composed of alkoxyamine corresponding to the following general formula (II) and of nitroxide corresponding to the general formula (I):



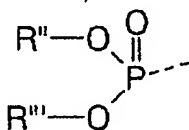
in which:

- n is an integer of less than or equal to 8 and preferably of between 1 and 3,
- Z is a carrying monovalent or polyvalent radical of styryl, acryloyl or methacryloyl type,
- where R' and R, which are identical or different and which are optionally connected so as to form a ring, are alkyl groups having between 1 and 40 carbon atoms which are optionally substituted by hydroxyl, alkoxy or amino groups; preferably, R and R' are tert-butyl groups;

- and where R_L is a monovalent group with a molar mass of greater than 16 g/mol which can be a phosphorus group or an aromatic group,
the nitroxide (I) representing from 0 to 20% by weight of the total weight of the mixture.

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10. The process as claimed in claim 8, wherein, R_L is a phosphonate group of formula:



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- where R'' and R''' , which are identical or different and which are optionally connected so as to form a ring, are alkyl groups having between 1 and 40 carbon atoms which are optionally substituted by hydroxyl, alkoxy or amino groups; in particular, R'' and R''' are ethyl groups;

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the nitroxide (I) representing from 0 to 20% by weight of the total weight of the mixture.

11. A process for the aqueous dissolution, of the gradient copolymer of claim 1 comprising:

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1) dissolving the copolymer in a ketone solution, at a level of solid of between 20 and 90%,

2) neutralizing the solution obtained in 1, if necessary, by addition of a molar solution either of acid or of base, the acid or base choice being conditioned by the chemical nature of the hydrophilic monomer,

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3) adding water, with vigorous stirring, to the solution obtained in 1 or optionally in 2 in a proportion such that the level of solid obtained is between 1 and 80%; optionally, the water can be replaced by water/alcohol mixtures in proportions ranging from 99/1 to 50/50;

4) evaporating the ketone until the desired level of solid is obtained.

12. (canceled)
13. The gradient copolymer of claim 1 comprising a paint, adhesive, glue or cosmetic
5 formulation.
14. (canceled)
15. (canceled)
- 10 16. (canceled)
17. The copolymer of claim 1 wherein the second monomer (M_2), the homopolymer of
which corresponding to a T_{g2} of greater than 50°C
- 15 18. The copolymer as claimed in claim 2, wherein T_{g1} is between -120 and 15°C .
19. The copolymer as claimed in claim 3, exhibiting a polydispersity index of between 1.1
and 2.
- 20 20. The process of claim 7 wherein said controlled radical polymerization, occurs at a
temperature of between 25 and 130°C .